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### **Method to Replace Lifestyle Screens Roller Brackets**

When you are removing the roller brackets you need to guard against the backer plates falling inside the 2x2 aluminum frames.

For the backer plate on the top horizontal

- (a) remove the bolt that holds the roller bracket on to the frame horizontal, this is the bolt in the top corner;
- (b) DO NOT TOUCH the 2nd bolt that is not attached to the roller bracket. This bolt holds the backer plate in place on the top horizontal frame member.

With respect to the two bolts that hold the roller bracket to the vertical outer side rail,

- (a) remove one bolt fully,
- (b) loosen the other bolt,
- (c) turn the roller bracket at an angle,
- (d) put the bolt that is fully removed back on so that it holds the backer plate in place,
- (e) now remove the loose bolt to completely free the roller bracket,
- (f) work these steps backwards to get the roller bracket back in place without losing the backer plates.

### **A NOTE REGARDING THE TOP ROLLER BRACKETS:**

The arm of the top bracket only comes loose if the unit is not properly installed.

This happens when there is too much pressure being applied to the arm of the bracket when the unit is in the vertical position.

The pressure is applied by the horizontal section of the tight radius track curve onto the roller of the bracket.

This happens because the vertical track is installed too low.

When properly installed, the roller should be loose in the tight radius track curve when the unit is in the vertical down position.

If you are installing the replacement top bracket, you should also raise the vertical track on that side of the unit ever so slightly to remove any pressure on the wheel of that top bracket.

If there are any questions please call me.

Best Regards,

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